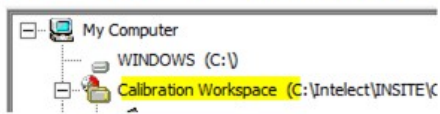It is best to download the calibration first.

1. Open INSITE
   o Do not Connect to the ECM. If you connect to the ECM, INSITE will automatically search for the ECM Code in the ECM and will not allow you to enter the ECM Code
2. Click on **Calibration Selection**
3. Click on **ECM/PDD Code Search.** Enter the ECM Code and Search
   o If the ECM Code has been replaced, this will not find replacement ECM Codes. This search only works with current active ECM Codes
4. Once found, click Save.
   o The ECM Code will be saved to the Calibration Workspace

How to View Replacement Codes (using the INCAL or if new ECM code was downloaded)

1. Open INSITE
2. Click on Calibration Selection
3. Click on Search ECM Code/PDD
4. Locate the existing ECM Code in the ECM
5. Right click on the ECM Code and select **View Replacement Calibration**
6. Click ok and user will be redirected to the replacement calibration